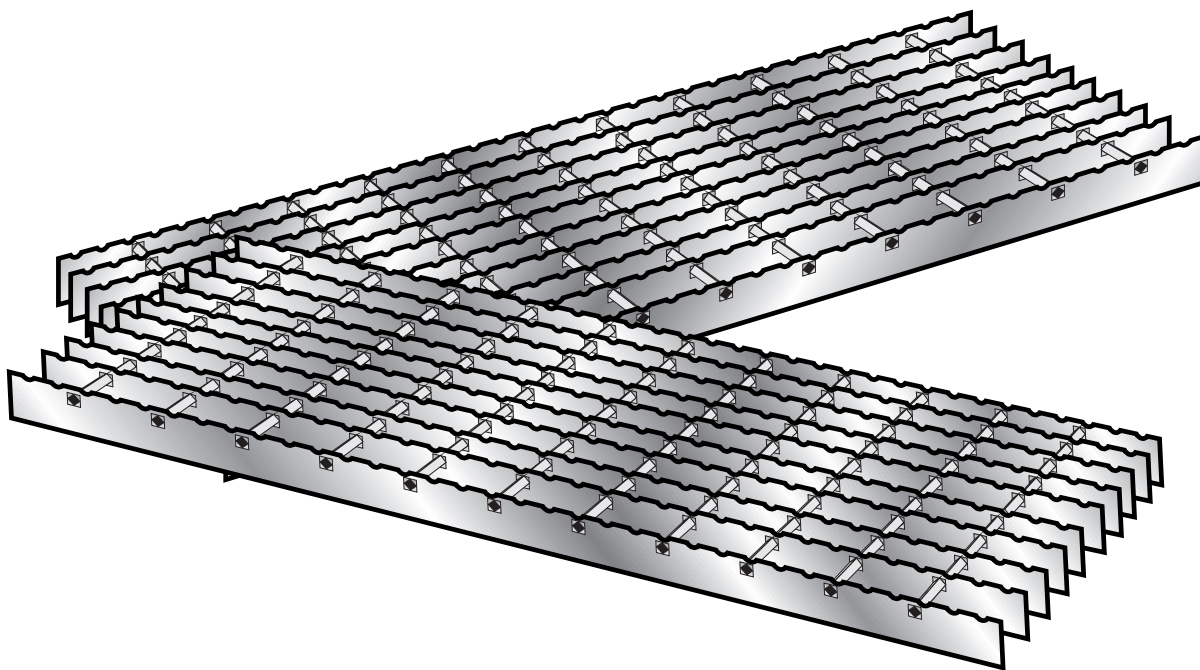




**PRODUZIONE BREVETTATA DI GRIGLIATI E RECINZIONI
SISTEMI INTEGRATI**

**TIPOLOGIE GRIGLIATI
ED ATTACCHI**

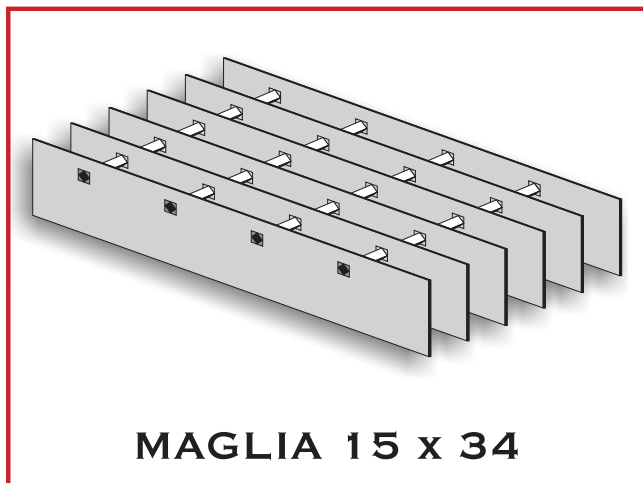


GRATE TORSIONE/Q

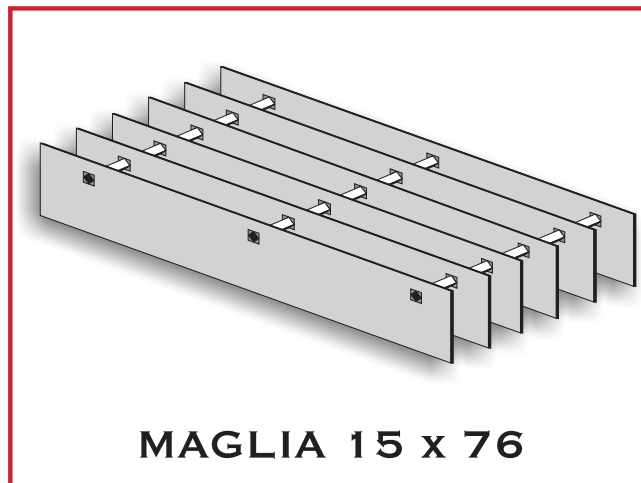
GRATE CON MISURA MASSIMA
4000 x 1000
LISCE O ANTISDRUCCIOLO

PIATTI DI PRODUZIONE
STANDARD

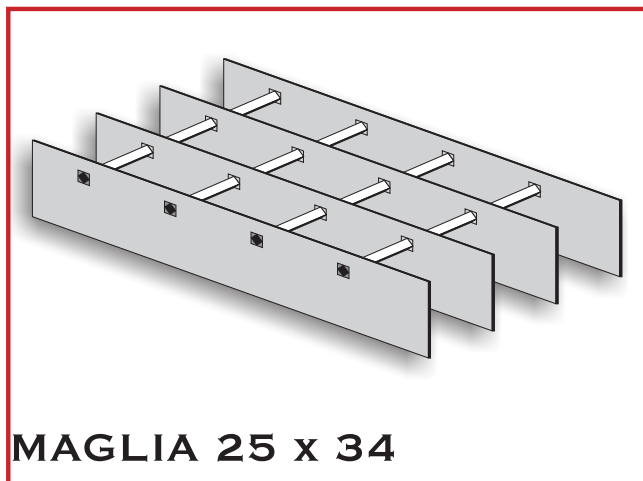
25 x 2	40 x 3
25 x 3	50 x 3
30 x 2	60 x 3
30 x 3	



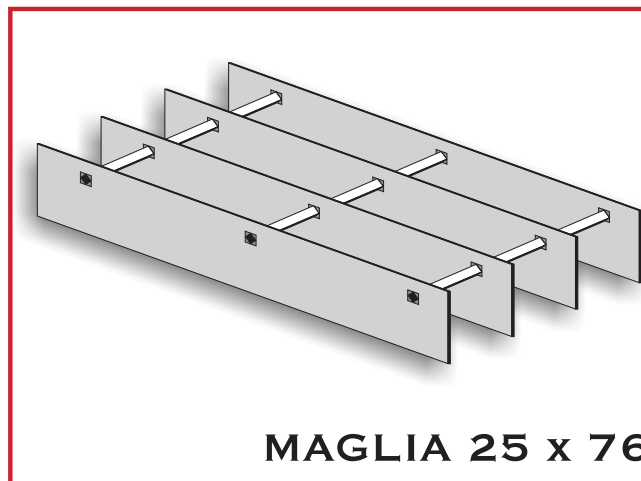
MAGLIA 15 x 34



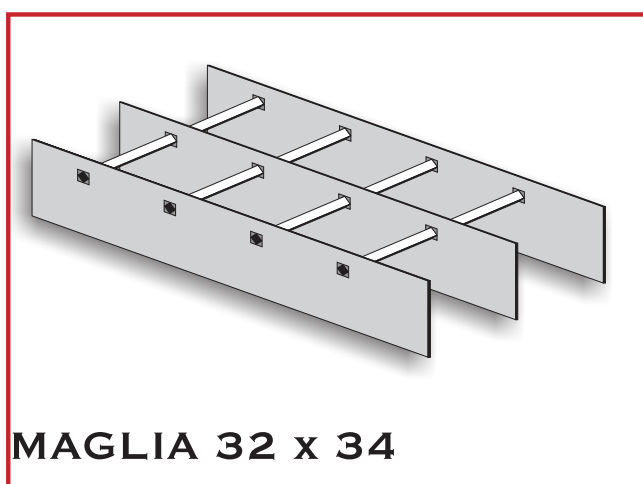
MAGLIA 15 x 76



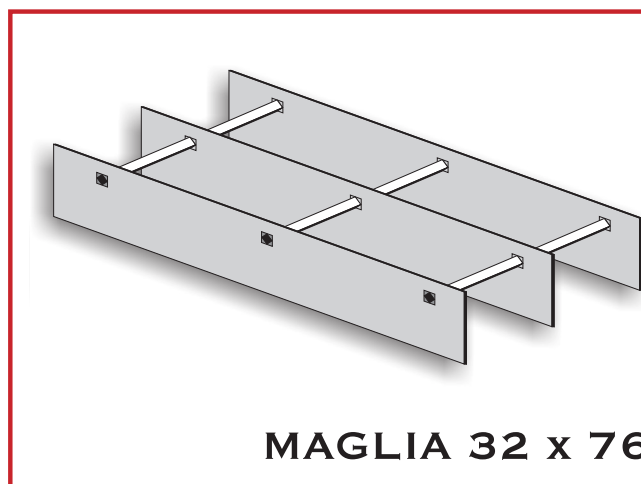
MAGLIA 25 x 34



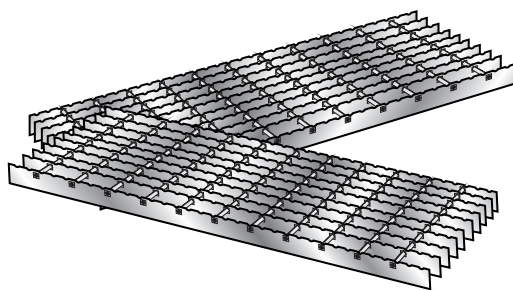
MAGLIA 25 x 76



MAGLIA 32 x 34



MAGLIA 32 x 76

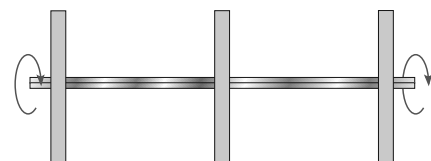


GRATE TORSIONE/Q

GRATE CON MISURA MASSIMA

4000 x 1000

LISCE O ANTISDRUCCIOLO



PESI

MAGLIA	PIATTO	Kg. / Mq.	
		GR.	ZN.
15 x 34	25 x 2	32,2	34,8
15 x 34	25 x 3	44,8	48,4
15 x 34	30 x 2	37,2	40,2
15 x 34	30 x 3	52,3	56,5
15 x 34	40 x 3	67,3	72,7
15 x 34	50 x 3	82,6	89,2
15 x 34	60 x 3	97,3	105
25 x 34	25 x 2	23,2	25
25 x 34	25 x 3	31,2	33,7
25 x 34	30 x 2	26,5	28,5
25 x 34	30 x 3	36	38,8
25 x 34	40 x 3	45,7	49,3
25 x 34	50 x 3	55,5	60
25 x 34	60 x 3	65	70
32 x 34	25 x 2	19,7	21,3
32 x 34	25 x 3	26	28
32 x 34	30 x 2	22,2	24
32 x 34	30 x 3	29,7	32
32 x 34	40 x 3	37,2	40,2
32 x 34	50 x 3	44,8	48,4
32 x 34	60 x 3	52,2	56,4

MAGLIA	PIATTO	Kg. / Mq.	
		GR.	ZN.
15 x 76	25 x 2	28,7	31
15 x 76	25 x 3	41,2	44,5
15 x 76	30 x 2	33,7	36,4
15 x 76	30 x 3	48,8	52,7
15 x 76	40 x 3	63,8	68,9
15 x 76	50 x 3	79	85,3
15 x 76	60 x 3	93,8	101,3
25 x 76	25 x 2	19,5	21
25 x 76	25 x 3	27,7	29,9
25 x 76	30 x 2	22,8	24,6
25 x 76	30 x 3	32,5	35,1
25 x 76	40 x 3	42	45,3
25 x 76	50 x 3	52	56
25 x 76	60 x 3	61,3	66,2
32 x 76	25 x 2	16	17,2
32 x 76	25 x 3	22,3	24
32 x 76	30 x 2	18,6	20
32 x 76	30 x 3	26	28
32 x 76	40 x 3	33,7	36,4
32 x 76	50 x 3	41,3	44,6
32 x 76	60 x 3	48,6	52,5

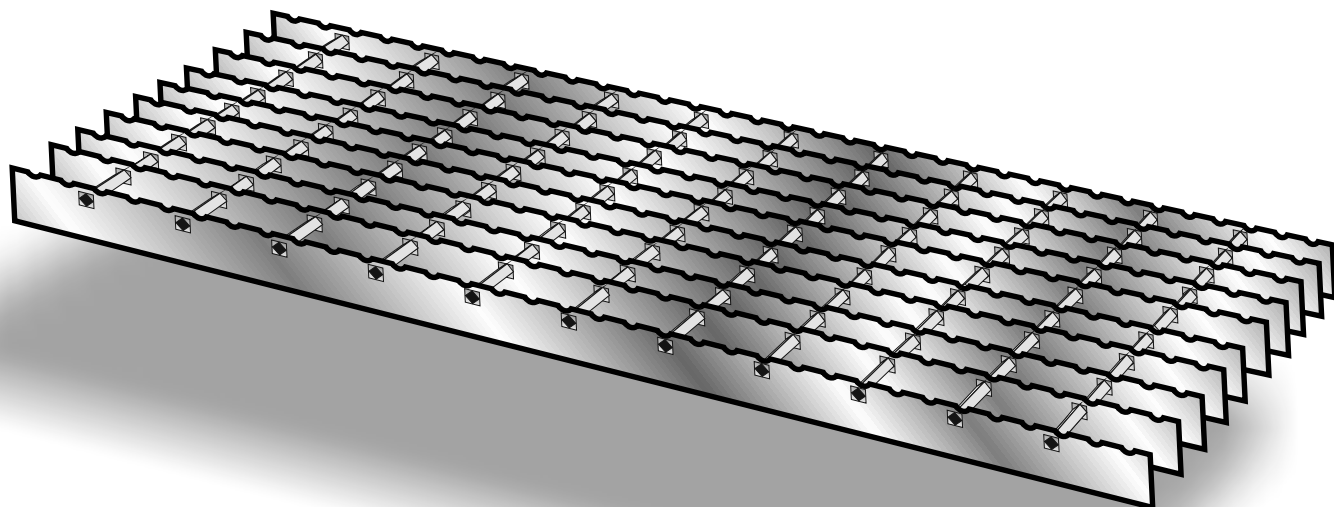
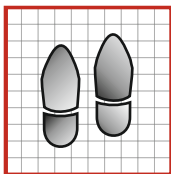


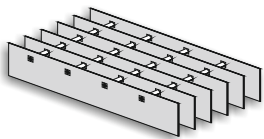
TABELLA DI PORTATA



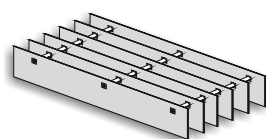
PORTATA PEDONALE

PEDONALE

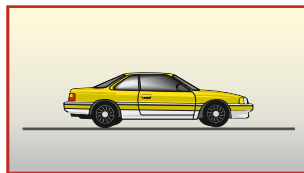
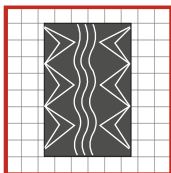
Portata 630 Kg./mq.



MAGLIA 15 x 34



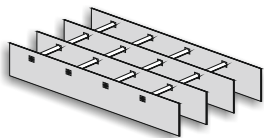
MAGLIA 15 x 76



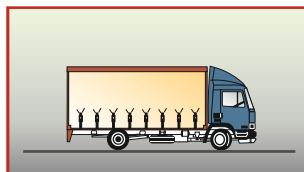
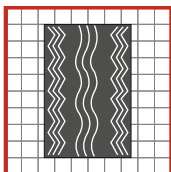
PORTATA AUTO

AUTOVETTURA

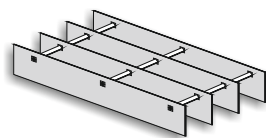
Portata 400 Kg./impronta



MAGLIA 25 x 34



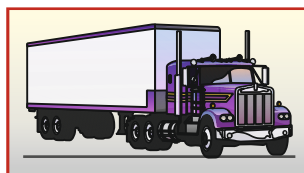
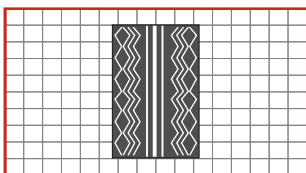
PORTATA AUTOCARRO



MAGLIA 25 x 76

AUTOCARRO

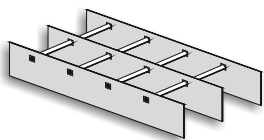
Portata 1500 Kg./impronta



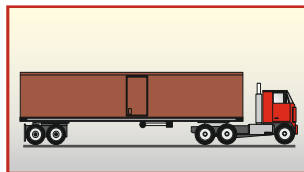
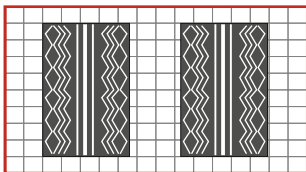
PORTATA AUTOTRENO

AUTOTRENO

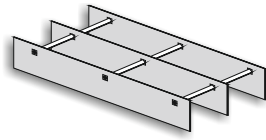
Portata 3600 Kg./impronta



MAGLIA 32 x 34



PORTATA AUTOTRENO



MAGLIA 32 x 76

AUTOTRENO

Portata 6000 Kg./impronta



PEDONALECARICO UNIFORMEMENTE DISTRIBUITO
AREA 1000 x 1000 mm.SIGMA FE 360 - 1600 Kg./cmq.
FRECCIA < 1/200 LUCE

Portata 630 Kg./mq.

AUTOVETTURACARICO CONCENTRATO
IMPRONTA 120 x 120 mm.SIGMA FE 360 - 1600 Kg./cmq.
FRECCIA < 1/200 LUCE

Portata 400 Kg./impronta

AUTOCARROCARICO CONCENTRATO
IMPRONTA 200 x 200 mm.SIGMA FE 360 - 1600 Kg./cmq.
FRECCIA < 1/200 LUCE

Portata 1500 Kg./impronta

AUTOTRENOCARICO CONCENTRATO
IMPRONTA 250 x 250 mm.SIGMA FE 360 - 1600 Kg./cmq.
FRECCIA < 1/200 LUCE

Portata 3600 Kg./impronta

AUTOTRENOCARICO CONCENTRATO
IMPRONTA 500 x 250 mm.SIGMA FE 360 - 1600 Kg./cmq.
FRECCIA < 1/200 LUCE

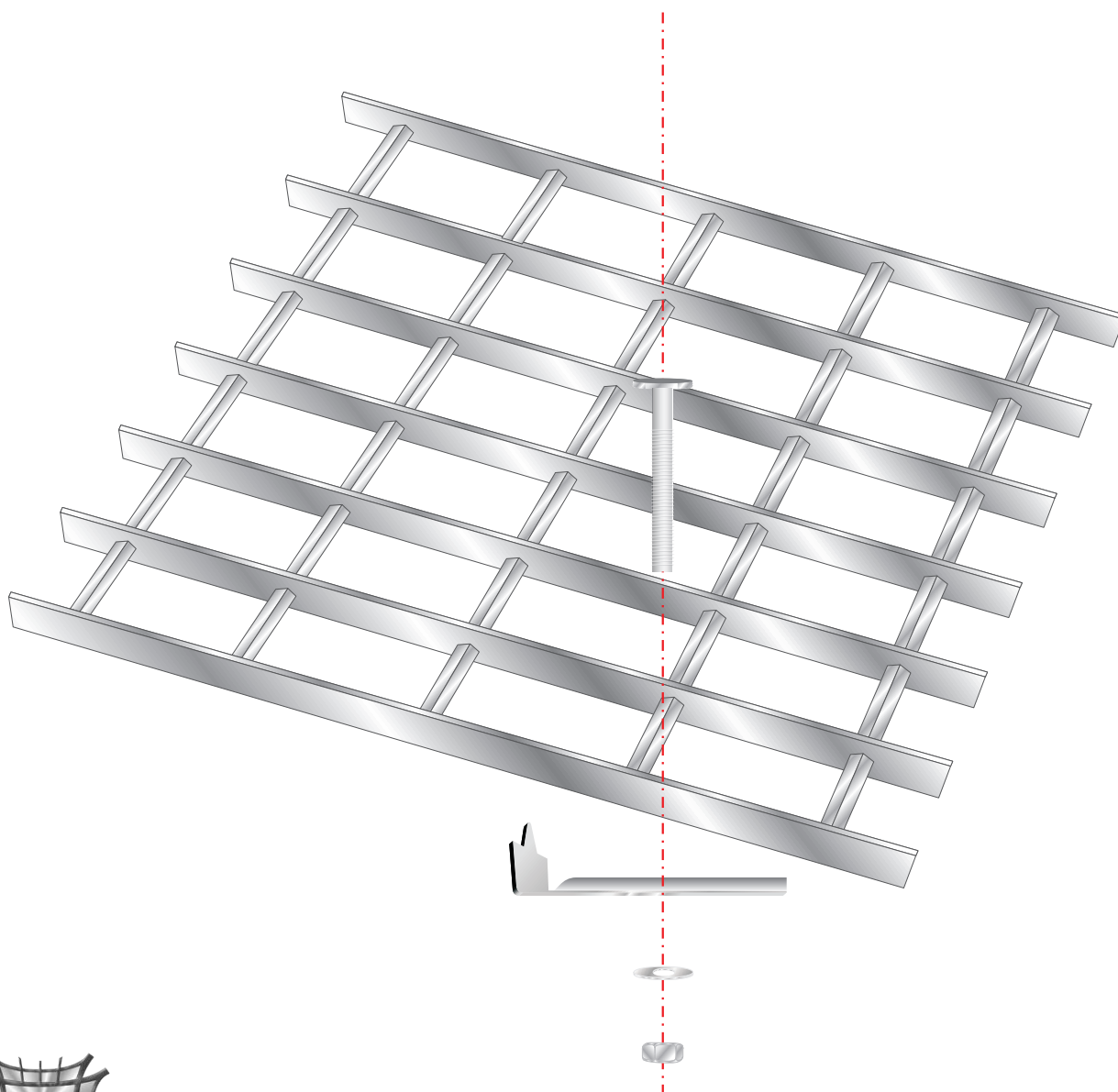
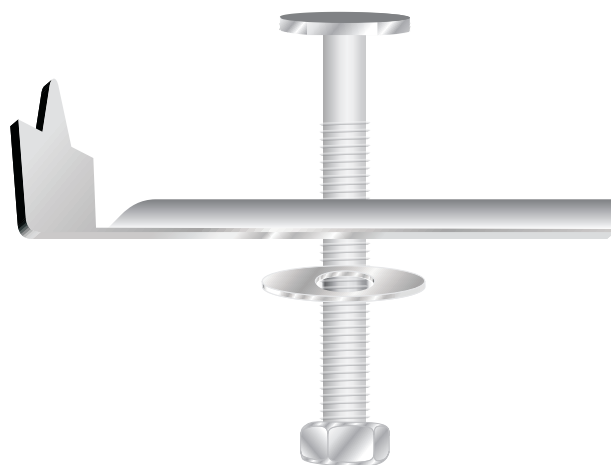
Portata 6000 Kg./impronta

INTERASSE
PIATTI
PORTANTIPIATTO
H x B**TABELLE DI PORTATA IN KG.
LUCE FRA GLI APOGGI IN MM.**

		300	400	500	600	700	800	900	1000	1200	1400	1600	1800	2000
15	25 x 2	19.842	11.178	7.164	4.983	3.666	2.714	1.909	1.394	809	511	343	242	177
		500	353	273	222	188	162	143	128	105	90	78	69	62
	30 x 2	28.572	16.096	10.317	7.175	5.279	4.048	3.203	2.409	1.398	883	593	418	306
		720	508	393	320	270	234	206	184	152	129	112	99	89
	25 x 3	29.763	16.767	10.747	7.474	5.499	4.072	2.864	2.091	1.214	766	515	363	265
		750	529	409	333	281	243	214	191	158	134	117	103	93
	30 x 3	42.859	24.144	15.475	10.763	7.919	6.072	4.805	3.613	2.097	1.325	890	627	458
		1.080	762	589	480	405	350	309	276	227	193	168	149	134
		2.064	1.376	1.032	826	688	590	516	459	375	318	275	243	217
	40 x 3	76.193	42.923	27.511	19.134	14.078	10.795	8.542	6.929	4.826	3.140	2.109	1.486	1.086
		1.920	1.355	1.047	853	720	623	549	490	404	344	299	265	238
		3.669	2.446	1.835	1.468	1.223	1.048	917	815	667	565	489	432	386
		5.169	3.289	2.412	1.904	1.573	1.340	1.167	1.034	841	709	613	540	482
	50 x 3	119.052	67.067	42.987	29.896	21.997	16.867	13.347	10.827	7.541	5.556	4.120	2.902	2.122
		3.000	2.118	1.636	1.333	1.125	973	857	766	632	537	468	414	371
		5.733	3.822	2.867	2.293	1.911	1.638	1.433	1.274	1.042	882	764	675	604
8.076		5.139	3.769	2.975	2.458	2.094	1.824	1.615	1.315	1.108	958	844	754	
171.435		93.576	61.901	43.051	31.676	24.288	19.219	16.590	10.859	8.401	6.144	4.869	3.666	
60 x 3	4.320	3.049	2.356	1.920	1.620	1.401	1.234	1.103	909	774	673	596	534	
	8.256	5.504	4.128	3.302	2.752	2.359	2.064	1.835	1.501	1.270	1.101	971	869	
	11.630	7.401	5.427	4.285	3.539	3.015	2.626	2.326	1.893	1.596	1.380	1.215	1.085	
	-	-	8.141	5.815	4.523	3.700	3.131	2.714	2.142	1.770	1.508	1.313	1.163	
	57.145	32.192	20.634	14.35	10.559	8.096	6.406	4.817	2.796	1.766	1.187	836	611	
30 x 4	1.440	1.016	785	640	540	467	411	368	303	258	224	199	178	
	2.752	1.835	1.376	1.101	917	786	688	612	500	423	367	324	290	
	3.877	2.467	1.809	1.428	1.180	1.005	875	775	631	532	460	405	362	
	11.941	6.733	4.320	3.007	2.215	1.642	1.156	845	491	311	209	148	108	
30 x 2	17.195	9.696	6.221	4.331	3.190	2.448	1.939	1.459	849	537	362	255	187	
	464	328	253	206	174	150	133	118	98	83	72	64	57	
25 x 3	17.911	10.100	6.480	4.511	3.322	2.462	1.734	1.267	737	466	314	221	162	
	483	341	264	215	181	157	138	123	102	87	75	67	60	
30 x 3	25.792	14.544	9.331	6.496	4.784	3.672	2.908	2.189	1.273	806	542	383	280	
	696	491	380	309	261	226	199	178	147	125	108	96	86	
40 x 3	45.852	25.856	16.589	11.548	8.505	6.528	5.171	4.198	2.930	1.910	1.285	907	664	
	1.237	873	675	550	464	401	354	316	260	222	193	171	153	
	2.304	1.536	1.152	922	768	658	576	512	419	354	307	271	243	
50 x 3	71.644	40.400	25.920	18.044	13.290	10.200	8.079	6.560	4.578	3.380	2.511	1.772	1.298	
	1.933	1.365	1.055	859	725	627	552	494	407	346	301	267	239	
	3.600	2.400	1.800	1.440	1.200	1.029	900	800	655	554	480	424	379	
	5.029	3.200	2.347	1.853	1.530	1.304	1.135	1.006	819	690	597	525	469	
60 x 3	103.168	58176	37.325	25.984	19.137	14.688	11.634	9.446	6.592	4.867	3.744	2.972	2.243	
	2.784	1.965	1.519	1.237	1.044	903	795	711	586	499	434	384	344	
	5.184	3.456	2.592	2.074	1.728	1.481	1.296	1.152	943	798	691	610	546	
	7.241	4.608	3.379	2.668	2.204	1.877	1.635	1.448	1.179	994	859	757	676	
30 x 4	34.389	19.392	12.442	8.661	6.379	4.896	3.878	2.919	1.697	1.074	723	510	374	
	928	655	506	412	348	301	265	237	195	166	145	128	115	
	1.728	1.152	864	691	576	494	432	384	314	266	230	203	182	
32	25 x 2	9.965	5.622	3.609	2.514	1.852	1.373	967	707	412	261	176	124	91
		400	282	218	178	150	130	114	102	84	72	62	55	49
	30 x 2	14.350	8.096	5.197	3.20	2.667	2.048	1.623	1.222	711	451	304	214	157
		417	294	227	185	156	135	119	106	88	75	65	57	52
	25 x 3	14.948	8.433	5.413	3.770	2.778	2.060	1.451	1.061	618	391	264	186	136
		600	424	327	267	225	195	171	153	126	107	94	83	74
	30 x 3	21.525	12.144	7.795	5.429	4.001	3.072	2.434	1.833	1.067	676	455	322	236
		600	424	327	267	225	195	171	153	126	107	94	83	74
		38.267	21.589	13.858	9.652	7.112	5.461	4.328	3.516	2.46	1.602	1.079	762	559
	40 x 3	1.067	753	582	474	400	346	305	272	225	191	166	147	132
		1.963	1.308	981	785	654	561	491	436	357	302	262	231	207
		59.793	33.733	21.653	15.081	11.113	8.533	6.762	5.493	3.837	2.835	2.108	1.489	1.092
		1.667	1.176	909	741	625	541	476	426	351	299	260	230	206
	50 x 3	3.067	2.044	1.533	1.227	1.022	876	767	681	558	472	409	361	323
		4.267	2.715	1.991	1.572	1.299	1.106	963	853	695	586	506	446	398
		86.101	48.576	31.181	21.717	16.003	12.288	9.737	7.910	5.525	4.083	3.144	2.498	1.887
2.400		1.694	1.309	1.067	900	778	686	613	505	430	374	331	297	
4.416		2.944	2.208	1.766	1.472	1.262	1.104	981	803	679	589	520	465	
60 x 3	6.144	3.910	2.867	2.264	1.870	1.59	1.387	1.229	1.000	843	729	642	573	
	28.700	16.192	10.394	7.239	5.334	4.096	3.248	2.444	1.423	901	607	429	314	
	800	565	436	356	300	259	229	204	168	143	125	110	99	



ATTACCO DA 15



ATTACCO DA 25

